

Installing a brake assembly on a chair:

You will need two wrenches, sockets or adjustable wrenches. Use hand tools not power tools to avoid stripping threads.

1. Dry fit the brake assembly onto the chair on lower right. You may need to spread the tabs a little with a light tap of a hammer.
2. Remove the right wheel and put a box underneath to hold up the axle.
3. Place a 4" bolt through the outside mounting bracket hole (near the axle tube) and add a nylon washer between the brake housing and the powder coated frame.
4. Insert this bolt inwards through the bottom bolt hole of the right arm rest mounting tube, bolting the brake assembly (with the brake foot outwards) to the right side of the seat frame.
5. Place another nylon washer between the powder coated frame and the innermost tab of the brake assembly housing. Thread on the lock nut and tighten.

